MIDLAND METROLOGY LTD

VMA Manual Video Measuring System



Product Feature & Application

Product Feature

• Powerful AXEL 7 measuring software with edge tracing feature and auto report function

- The surface cold light source can be used for accurate measurement of complex workpieces
- Integrated laser pointer for quickly locating specific features
- Granite '00' grade workstage and base
- German made high precision rods and bearings
- High resolution video images
- Optional Renishaw probe for 3D measurement



VMA Manual Video Measuring

Product Application

• Widely used in machinery manufacturing, electronics, automobile, hardware, plastic, moulding and other industries

- Accurate measurement of workpiece features including size, shape, position and tolerancing for full component inspection
- Reverse engineering capability
- Screen capture of features for reports
- Export measured features as a CAD (DXF) file
- Optional package available which includes import and export of IGES, STEP and CATIA files



Renishaw 3D Probe

Ordering Information



VMA Manual 2D Video Measuring System VMA-2010 VMA-3020 VMA-4030 VMA-5040

VMA-P 3D Video Measuring System VMA-2010P VMA-3020P VMA-4030P VMA-5040P



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Technical Specification

| Product Name | Manual Video Measuring System | | | |
|-------------------------------|---|-------------|--------------|---------------|
| 2D Model | VMA-2010 | VMA-3020 | VMA-4030 | VMA-5040 |
| 3D Model | VMA-2010P | VMA-3020P | VMA-4030P | VMA-5040P |
| X.Y-axis Travel Distance (mm) | 200X100 | 300x200 | 400x300 | 500x400 |
| Z-axis Travel Distance (mm) | 200 | | | |
| Dimensions (mm) | 600X500X920 | 750x520x980 | 1000x620x990 | 1100x950x1660 |
| Net Weight (KG) | 120 | 150 | 180 | 360 |
| X,Y-axis Accuracy (µm) | 2.5+L/100 | | | |
| Maximum Workstage Load | 25kg | | | |
| Image Sensor | 1/3" Colorful CCD Camera | | | |
| Objective Lens | Manual Positioning Zoom Lens | | | |
| Video Total Magnification | Optic Zoom Lens: 0.7~4.5x, Objective Lens:20~148x | | | |
| Resolution | 1µm | | | |
| Working Distance (Standard) | 92 mm | | | |
| Object View | 8.1mm~1.3mm | | | |
| Movement System | X,Y-axis: Polish Rod, Z-axis: T-type Screw Rod | | | |
| Data Processor | RS-100 | | | |
| Illumination | Surface: 8-division LED Cold Light | | | |
| | Contour: Adjustable 256-grades LED Cold illumination | | | |
| Measuring Software | AXEL 7 | | | |
| | Temperature: 20°C ±2°C, Temperature Variation <2°C/hr | | | |
| Working Environment | Humidity: 30~80% | | | |
| | Vibration <0.002g,15Hz | | | |
| Power Source | AC 100~220V, 50/60HZ, 10A | | | |
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