

Product Features and Application

Product Features

- Closed loop loading with high-precision load cell and single - chip microcomputer control ensure precise automatic loading and unloading, guaranteeing reliable test results.
- Variety of test force levels, ranging from 0.613 KN to 29.42 KN, meeting the hardness testing requirements for different materials.
- 2.5mm,5mm,10mm three carbide brinell ball indenters
- The test force dwelling time can be flexibly adjusted from 1 to 99 seconds, adapting to the characteristics of various materials and testing standards.
- The maximum test height is 280mm, and test throat is 150mm, providing ample operating space.
- Instrument function on touch screen is clearly divided, operating simple: data viewing, processing, and calibration can be easily completed.
- iBrin-3000E complies with standards such as GB/T231.2 - 2002 ensuring accuracy.

Product Application

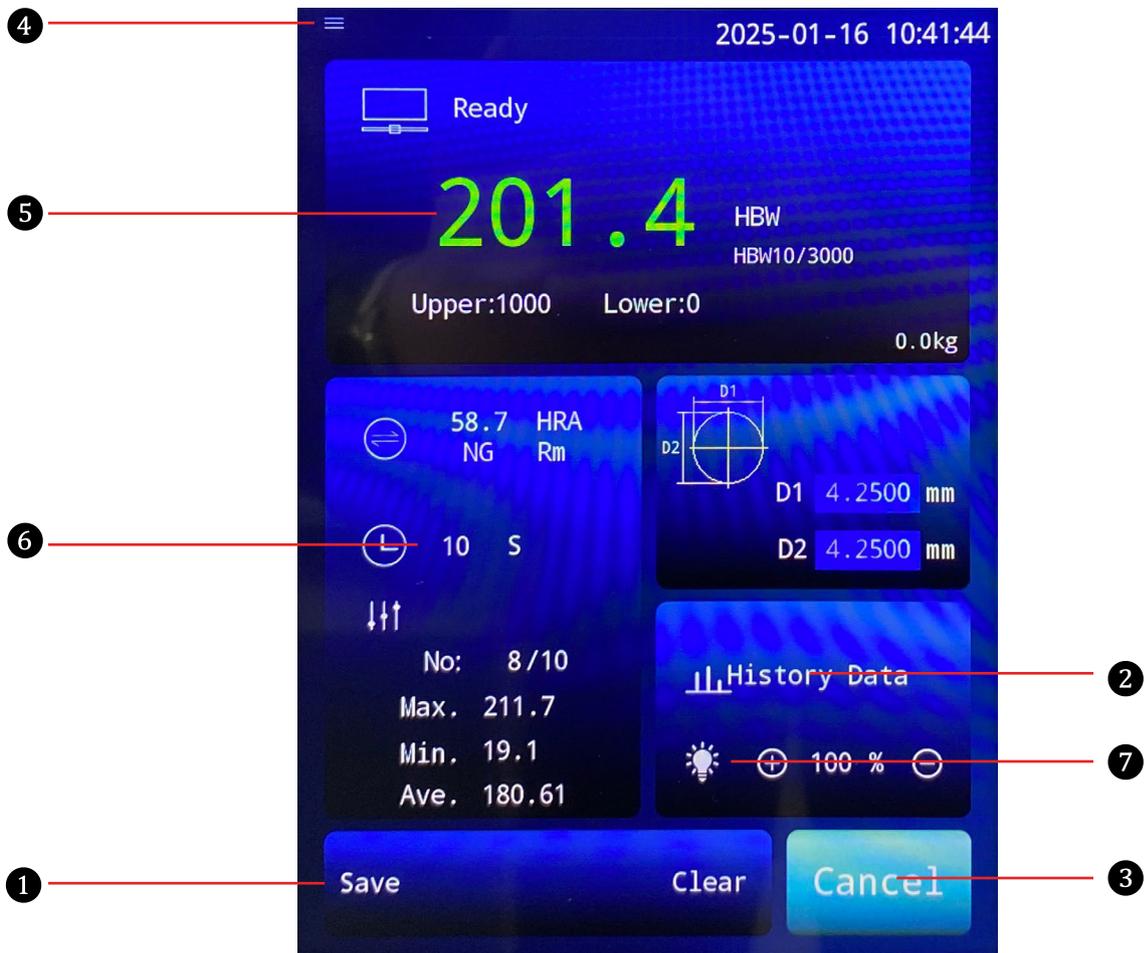
- iBrin-3000E brinell hardness tester is a bench - type machine, which is used to test the brinell hardness of annealed and normalized workpieces, cast parts, non - ferrous metals, various relatively soft components, or unquenched steel parts.
- It is suitable for use in metrology, metal metallurgy, chemical industry, machinery manufacturing, industry, as well as scientific research institutions of universities and colleges.
- Accurately detect the hardness of annealed and normalized parts to control the quality of metal processing.
- Effectively measure the hardness of cast parts to ensure stable performance of products.
- Reliably test the hardness of non - ferrous metals to support the R & D and innovation of materials.
- Precisely measure the hardness of soft components to ensure a good fit during assembly.
- Quickly identify the hardness of unquenched steel parts to improve production efficiency.



Instrument Structure



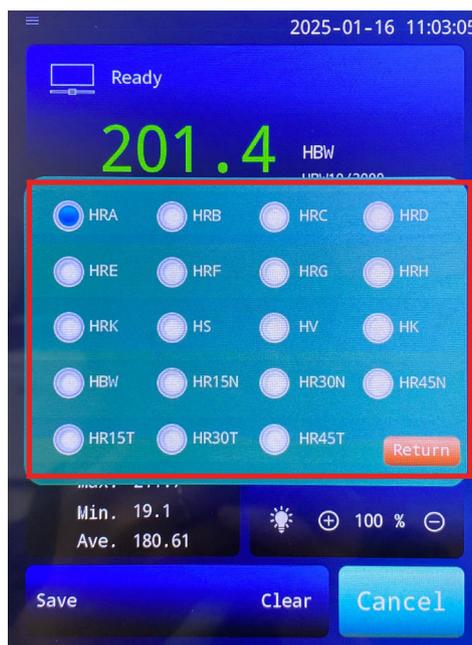
Touch Screen Function



1. Save: Save current test data and store it in the historical data.
2. History Data: View the previously saved historical data. You can scroll up and down to check, and also delete, print or export the historical data to a USB.
3. Cancel: Press "Cancel" during operation to stop the running process, and the indenter will return to initial state.
4. Function keys: Used for force value calibration, encoder calibration, and language switching.
5. Hardness Test Result
6. Dwelling Time Setting
7. Illumination Adjusting



Brinell Hardness Scale Selection



Conversion Scale Selection



Measured Data Input

Technical Specification

| | | |
|---------------------------------|---|---|
| Product Name Model | Electronic Touch Screen Vision Brinell Hardness Tester | |
| Data Display&Output | iBrin-3000EV | |
| | LCD Touch Screen/Computer | |
| Test Force | Kg | 62.5kgf、 100kgf、 125kgf、 187.5kgf、 250kgf、 500kgf、 750kgf、 1000kgf、 1500kgf、 3000kgf |
| | N | 612.9N, 980.7N, 1226N, 1839N,2452N, 4903N, 7355N, 9807N,14710N, 29420N |
| Test Force Resolution | 0.1Kg | |
| Brinell Scale | HBW2.5/31.25、 HBW2.5/62.5、 HBW2.5/187.5、 HBW5/62.5、 HBW5/125、 HBW5/250、 HBW5/750、 HBW10/100、 HBW10/250、 HBW10/500、 HBW10/1000、 HBW10/1500、 HBW10/3000 | |
| Test Force Accuracy | 62.5 ~ 250Kgf≤1%, 500 ~ 3000Kgf≤0.5% | |
| Reading Microscope | Resolution :0.01 mm (The Minimum Reading Of Microdrum) | |
| Ball Diameter | Φ2.5mm、 Φ5mm、 Φ10mm | |
| Test Space | Test Height: 280mm Test Throat:150mm | |
| Executive Standard | BSEN 6506, ISO 6506, ASTM E10, GB/T231 | |
| Loading Method | Automatic (Loading/Dwell/Unloading) | |
| Test Force Dwelling Time | 1-99 S (1 second /step) | |
| Hardness Resolution | 0.1 HBW | |
| Hardness Test Range | 8-650HBW | |
| Power Supply | 220V /2A /50Hz | |
| Dimensions(L*W*H) | Machine: 520*250*950mm Package: 720*530*1150mm | |
| Weight | Net Weight: 164Kg Gross Weight:195kg | |

Standard Delivery

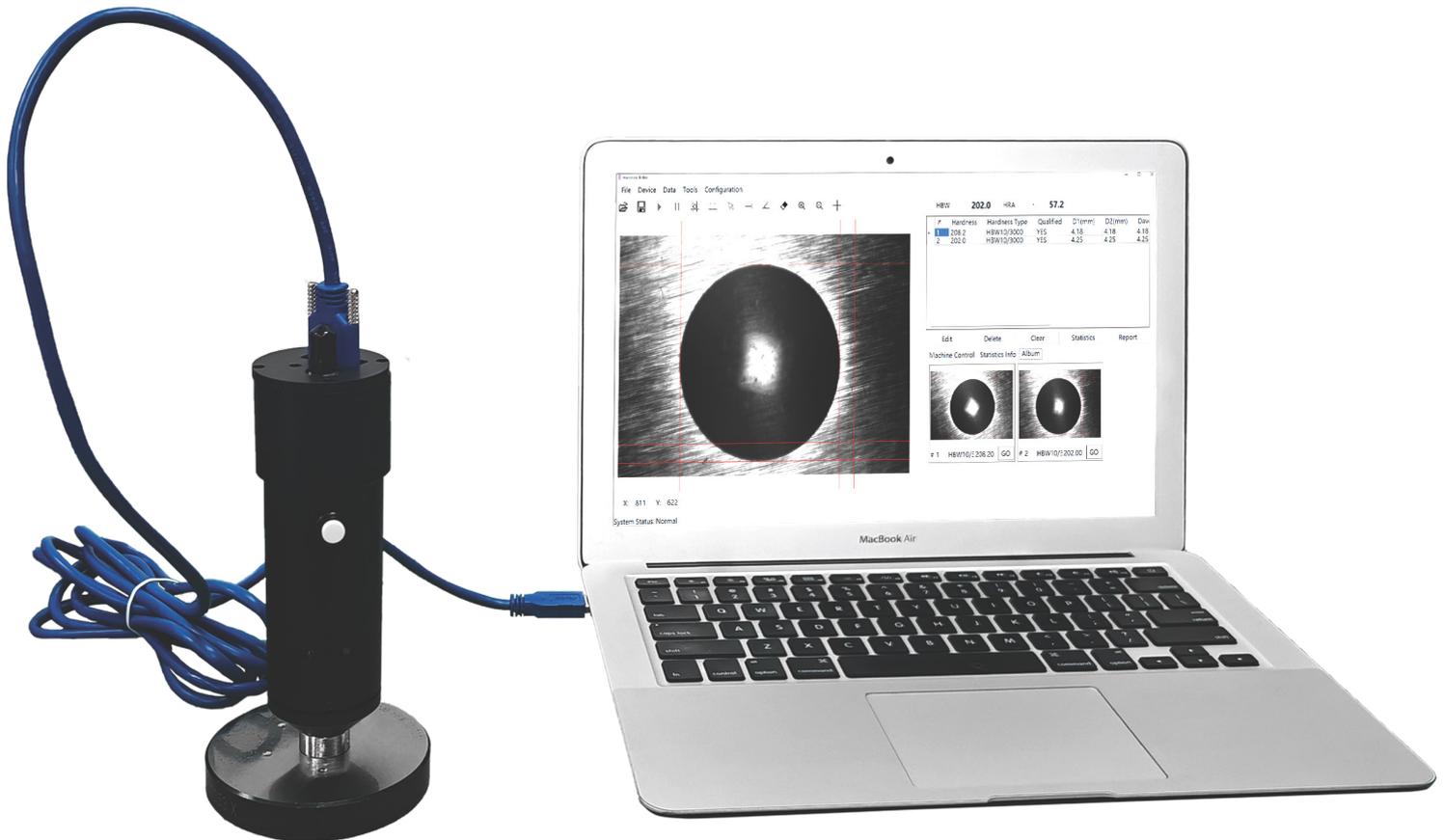
| Item | Qty | |
|--|-------|---|
| Machine Mainframe | 1 set |  |
| Φ150mm Test Anvil | 1 pc |  |
| Φ80mm Test Anvil | 1 pc |  |
| Φ80mm V-shape Test Anvil | 1 pc |  |
| Φ10mm Hard Alloy Ball Indenter | 1 pc |  |
| Φ5mm Hard Alloy Ball Indenter | 1 pc |  |
| Φ2.5mm Hard Alloy Ball Indenter | 1 pc |  |
| 200±50HBW Brinell Hardness Block HB10/3000 | 1 pc |  |
| 100±25HBW Brinell Hardness Block HB10/1000 | 1 pc |  |

Standard Delivery

| Item | Qty | |
|-------------------------|--------|--|
| BRM-2Reading Microscope | 1 pc |  |
| Power Cord | 1 pc |  |
| Accessory Case | 1 pc |  |
| Anti-dust Cover | 1 pc |  |
| Instruction Manual | 1 copy | |
| Warranty Card | 1 copy | |
| Product Certificate | 1 copy | |

uVision-PB

Portable Brinell Hardness Testing System



Product Features and Application

Product Features

- Portability design: The system features a compact and exquisite structural design. It is easy to install and has an intuitive operation, fully meeting the convenient usage requirements in mobile scenarios.
- Professional optical system: By precise optical imaging technology, it can clearly present the contour of the Brinell indentation image, ensuring the accuracy of the measurement.
- Intelligent Image Analysis: By integrating three algorithms of shape recognition, brightness analysis, and edge computing, the accuracy of measurement results is significantly enhanced.
- Standard sample part testing supports both manual and automatic measurement: It is equipped with a one - click automatic measurement function, which simplifies the operation process and enables non - professionals to get started quickly. Manual measurement and adjustment are also supported.
- The brightness, contrast, and lighting system are adjustable. Parameters can be saved separately and input according to different sample surfaces.
- Multi - scenario applicability: Compatible with both laboratory - level precision inspection and rapid quality inspection in industrial sites.
- Hardness conversion: Automatically conduct conversions among various hardness scales such as Brinell, Rockwell, and Vickers.
- Real - time display of hardness indentation images, with the ability to store and print the images.
- Automatically record measuring data. Reports can be generated according to user - customized requirements and are supported in multiple formats.

Product Application

- Industrial Manufacturing and On - site Quality Control
It is applicable to scenarios such as foundries, forging workshops, and machining factories. It can quickly test the hardness of materials like cast iron, steel, non - ferrous metals, and alloys.
- Laboratory Material Research and Standardized Testing
It is used in scenarios such as hardness comparison experiments of metal materials and R & D testing of new alloys.
- Inspection of Large - scale Workpieces and Infrastructure
Particularly suitable for in - situ inspection of large - scale castings and forgings, pipelines, and pressure vessels in scenarios such as power plants and steel mills.



Product Structure



Measuring Button

- 1.RS232
- 2.Measuring Button

Software Main Interface

The screenshot shows the main interface of the Hardness Tester software. The window title is "Hardness Tester". The menu bar includes "File", "Device", "Data", "Tools", and "Configuration". A toolbar is located below the menu bar, containing icons for file operations, navigation, and measurement. The main area displays a grayscale image of a circular indentation on a metal surface, overlaid with a red grid. The coordinates "X: 811 Y: 622" are shown at the bottom left of the image. The system status is "Normal".

On the right side, there is a data display area. At the top, it shows the current hardness value "202.0" and the conversion scale "HRA" with a value of "57.2". Below this is a table with the following data:

| # | Hardness | Hardness Type | Qualified | D1(mm) | D2(mm) | Dav |
|---|----------|---------------|-----------|--------|--------|------|
| 1 | 208.2 | HBW10/3000 | YES | 4.18 | 4.18 | 4.18 |
| 2 | 202.0 | HBW10/3000 | YES | 4.25 | 4.25 | 4.25 |

Below the table are buttons for "Edit", "Delete", "Clear", "Statistics", and "Report". There is also a "Machine Control" section with "Statistics Info" and "Album" tabs. The "Album" tab shows two thumbnail images of the indentation, each with a "GO" button and a label: "# 1 HBW10/ε208.20" and "# 2 HBW10/ε202.00".

Numbered callouts in the image point to the following elements:

1. Toolbar
2. Indentation
3. Brinell hardness value
4. Conversion scale
5. Data list
6. Album pictures

1.Toolbar

2.Indentation

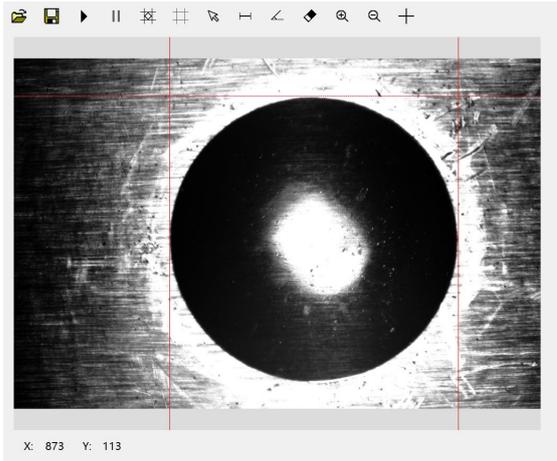
3.Brinell hardness value

4.Conversion scale

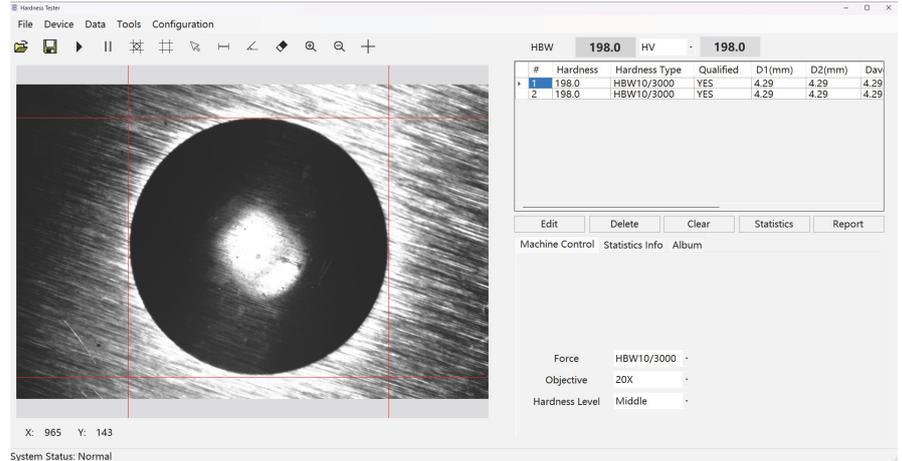
5.Data list

6.Album pictures

Indentation Measuring



Manual Measuring



Auto Measuring

Two methods for indentation measurement in this software: automatic measurement and manual measurement.

Automatic Measurement: Ensure that the indentation image is clear. Click "Automatic Measurement" on the top, and the measurement results will be automatically displayed on the right side of the software.

Manual Measurement: Click "Manual Measurement" on the top. Then, mark the edges of the indentation in the order of left, right, top, and bottom. After that, the measurement results will be shown on the right side of the software.

Select Image Type

Auto Measure Setting

Select Irregular Image Type

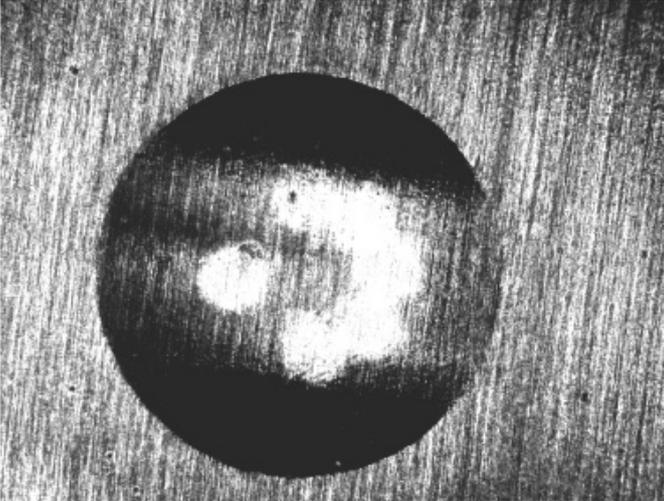
Image Type

Smoothing

Threshold

HBW-A
HBW-B
HBW-C
HV-1

Default Save Cancel



Circular Peripheral Discontinuity

The image shows a software window titled "Auto Measure Setting" with a "Select Irregular Image Type" section. A dropdown menu is open, showing options: HBW-A (selected), HBW-B, HBW-C, and HV-1. To the right of the dropdown, the values "7" and "48" are visible next to "Smoothing" and "Threshold" respectively. Below the settings are three buttons: "Default", "Save", and "Cancel". On the right side of the window is a grayscale image of a circular indentation on a textured surface, with a dark circular region in the center. Below the image is the caption "Circular Peripheral Discontinuity".

Indentation Image Type

For automatic measurement, you need to select an appropriate image type that is consistent with the type of the indentation image to be measured.

Brinell Scale Selection

HBW1/1
HBW1/2.5
HBW1/5
HBW1/10
HBW1/30
HBW2.5/6.25
HBW2.5/15.625
HBW2.5/31.25
HBW2.5/62.5
HBW2.5/187.5
HBW5/25
HBW5/62.5
HBW5/125
HBW5/250
HBW5/750
HBW10/100
HBW10/250
HBW10/500
HBW10/1000
HBW10/1500
HBW10/3000

Brinell Scales

The selection of the brinell scales should be consistent with the scale used in the test. This software supports most common Brinell hardness scales, with a total of 21 types.

Conversion Scale

| HBW | 204.5 | HRA | 57.5 | | | |
|-----|----------|----------|-----------|--------|--------|------|
| # | Hardness | Hardness | Qualified | D1(mm) | D2(mm) | Dav |
| 1 | 204.5 | HBW | YES | 4.22 | 4.22 | 4.22 |

- HV
- HK
- HBW
- HRA**
- HRB
- HRC
- HRD
- HRF
- HR15N
- HR30N
- HR45N
- HR15T
- HR30T
- HR45T

Edit Delete Clear Statistics Report

Conversion Scales

This software supports conversion between common Brinell, Rockwell, Vickers, and Knoop scales.

Sample Information Editing

Sample Info ×

| | | | |
|--------------------|---|-----------------|---|
| Sample Name | <input type="text" value="Sample Name"/> | Sample Sn | <input type="text" value="Sample Sn"/> |
| Min Value | <input type="text" value="0"/> | Max Value | <input type="text" value="800"/> |
| Inspection Company | <input type="text" value="Inspection Con"/> | Inspection Date | <input data-bbox="1145 631 1449 697" type="text" value="2025-02-24"/> |
| Tester | <input type="text" value="Tester"/> | Reviewer | <input type="text" value="Reviewer"/> |

Sample Information

Users can edit the information of the tested samples, including the sample name, hardness range, tester, test date, etc. This facilitates subsequent management and querying.

Data Processing

Edit Record ×

| | | | |
|--------------|---------------------------------------|---------------|---|
| Index | <input type="text" value="1"/> | Hardness Type | <input type="text" value="HBW10/3000"/> |
| Measure Time | <input type="text" value="14:33:43"/> | Hardness | <input type="text" value="208.2"/> |
| D1(mm) | <input type="text" value="4.185"/> | Qualified | <input type="text" value="YES"/> |
| D2(mm) | <input type="text" value="4.185"/> | Convert Type | <input type="text" value="HRA"/> |
| Davg(mm) | <input type="text" value="4.185"/> | Convert Value | <input type="text" value="58.0"/> |
| Depth(mm) | <input type="text" value="0"/> | | |

Data Editing

Machine Control **Statistics Info** Album

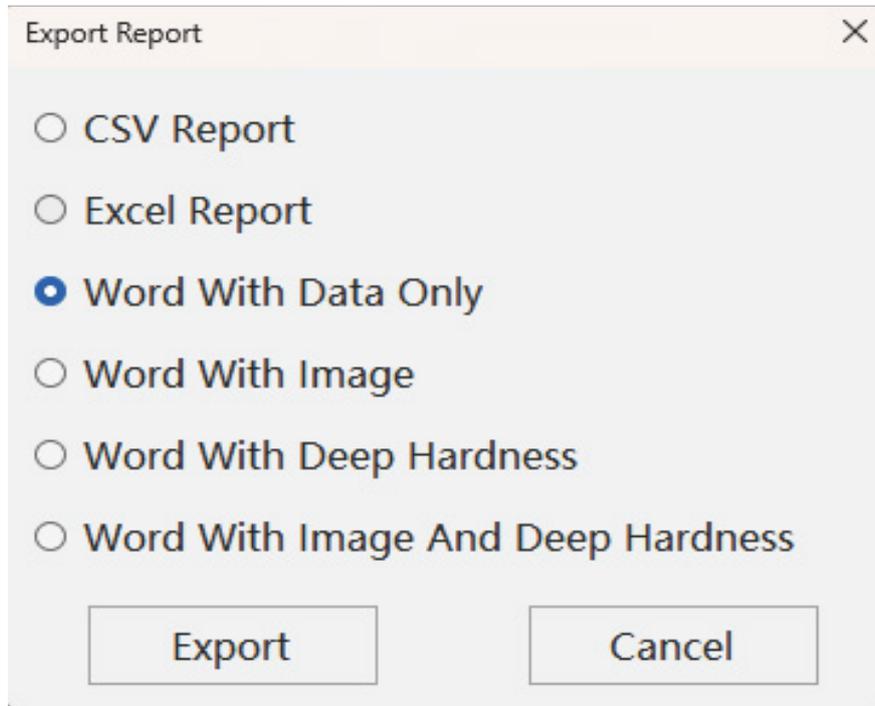
| | | | |
|---------|--------|----------|--------|
| Number | 4 | Variance | 0.20 |
| Min | 203.40 | StdDev | 0.45 |
| Max | 204.50 | CP | 296.30 |
| Average | 204.15 | CPK | 151.22 |

Data Statistics

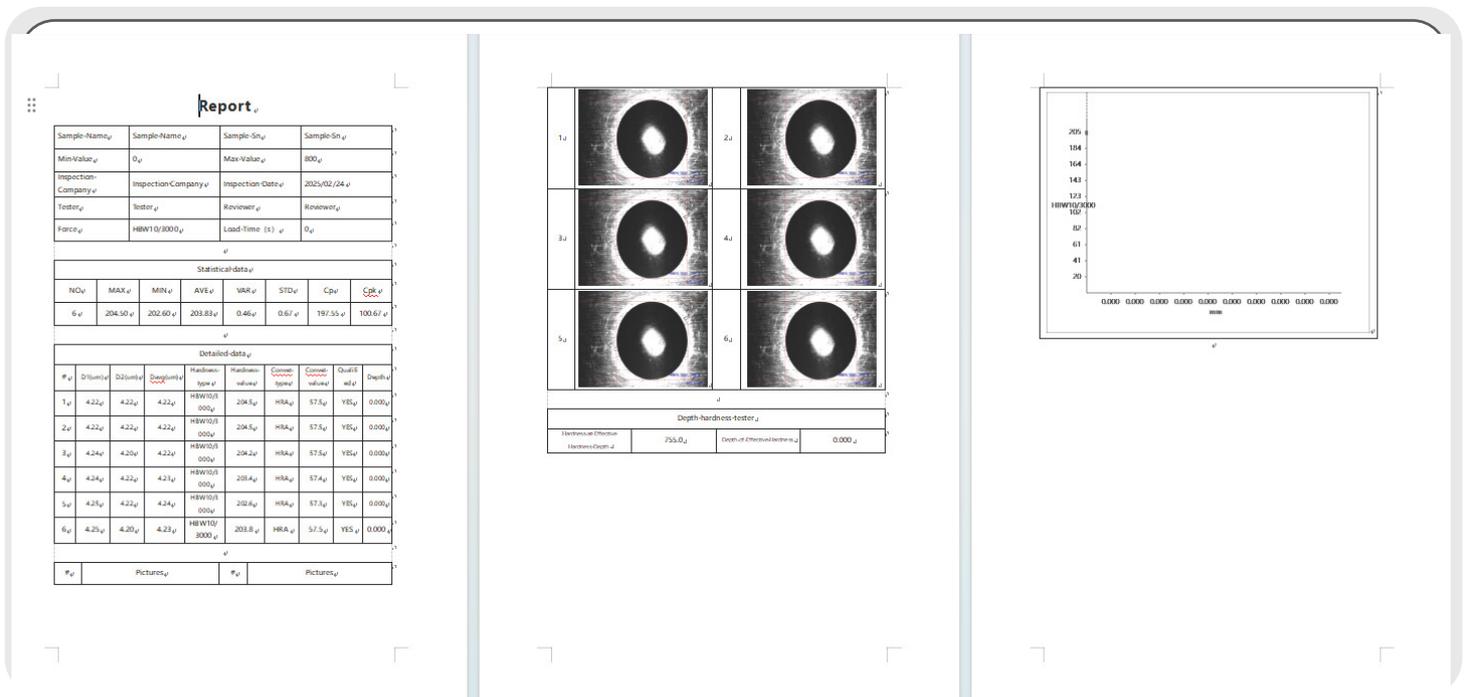
Select a specific measurement record to edit and modify the measurement result.

For the results of multiple tests, click the "Statistics Info" button, and the software will calculate the maximum value, minimum value, average value, and standard variance of the data.

Report Output



Report Format



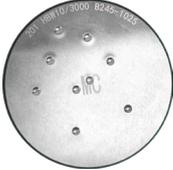
Report

This software supports multiple report export formats, including Word, Excel, and CSV.

Report Output

| | |
|-------------------------------------|--|
| Model | uVision-PB |
| Application Brinell indentor | 1mm/2.5mm/5mm/10mm |
| Brinell Hardness Scale | HBW1/1、HBW1/2.5、HBW1/5、HBW1/10、HBW1/30、 HBW2.5/6.25、HBW2.5/15.625、HBW2.5/31.25、HBW2.5/62.5、 HBW2.5/187.5、HBW5/25、HBW5/62.5、HBW5/125、HBW5/250、 HBW5/750、HBW10/100、HBW10/250、HBW10/500、 HBW10/1000、HBW10/1500、HBW10/3000 |
| Executive Standards | BSEN 6506、ISO 6506、ASTM E10、GB/T 231 |
| Measuring Range | 15.9-650HBW(ASTM E10 Recommended Effective Hardness Value) |
| Indentation Diameter Range | 0.6-6mm |
| Measurement Resolution | 0.0001 mm |
| Hardness Resolution | 0.1 HBW |
| Digital Imaging | 6.3 Mega Pixel Industrial-grade Digital Camera |
| Measuring Way | Manual And Automatic Measurement (For Standard Samples) |
| Calibration Method | Standard Hardness Block/length Scale |
| Support Language | English (Optional Other Languages) |
| Power Supply | USB Power Supply |
| Dimension | 170x54x54mm |
| Weight | 500g |

Standard Delivery

| Item | Qty | |
|-------------------------------------|--------|--|
| Portable Measuring Head | 1 set |  |
| USB Flash Drive (Software Included) | 1 pc |  |
| Brinell Hardness Block HB10/3000 | 1 pc |  |
| Dongle | 1 pc |  |
| Instruction Manual | 1 copy | |
| Warranty Card | 1 copy | |
| Product Certificate | 1 copy | |